**Workstation Service Time Measurements**

|  |  |
| --- | --- |
| **Measurement****(*Ts*1)** | **Time (sec)** |
| 1 |  |
| 2 |  |
| 3 |  |
| 4 |  |
| 5 |  |
| 6 |  |
| 7 |  |
| 8 |  |
| 9 |  |
| 10 |  |
| Average |  |

|  |  |
| --- | --- |
| **Measurement****(*Ts*2)** | **Time (sec)** |
| 1 |  |
| 2 |  |
|  3 |  |
| 4 |  |
| 5 |  |
| 6 |  |
| 7 |  |
| 8 |  |
| 9 |  |
| 10 |  |
| Average |  |

|  |  |
| --- | --- |
| **Measurement****(*Ts*3)** | **Time (sec)** |
| 1 |  |
| 2 |  |
| 3 |  |
| 4 |  |
| 5 |  |
| 6 |  |
| 7 |  |
| 8 |  |
| 9 |  |
| 10 |  |
| Average |  |

|  |  |
| --- | --- |
| **Measurement****(*Ts*4)** | **Time (sec)** |
| 1 |  |
| 2 |  |
| 3 |  |
| 4 |  |
| 5 |  |
| 6 |  |
| 7 |  |
| 8 |  |
| 9 |  |
| 10 |  |
| Average |  |

|  |  |
| --- | --- |
| **Measurement****(*Tr*1)** | **Time (sec)** |
| 1 |  |
| 2 |  |
|  3 |  |
| 4 |  |
| 5 |  |
| 6 |  |
| 7 |  |
| 8 |  |
| 9 |  |
| 10 |  |
| Average |  |

**Workstation Transfer Time Measurements**

|  |  |
| --- | --- |
| **Measurement****(*Tr*2)** | **Time (sec)** |
| 1 |  |
| 2 |  |
|  3 |  |
| 4 |  |
| 5 |  |
| 6 |  |
| 7 |  |
| 8 |  |
| 9 |  |
| 10 |  |
| Average |  |

|  |  |
| --- | --- |
| **Measurement****(*Tr*3)** | **Time (sec)** |
| 1 |  |
| 2 |  |
|  3 |  |
| 4 |  |
| 5 |  |
| 6 |  |
| 7 |  |
| 8 |  |
| 9 |  |
| 10 |  |
| Average |  |

|  |  |
| --- | --- |
| **Measurement****(*Tr*4)** | **Time (sec)** |
| 1 |  |
| 2 |  |
|  3 |  |
| 4 |  |
| 5 |  |
| 6 |  |
| 7 |  |
| 8 |  |
| 9 |  |
| 10 |  |
| Average |  |